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AWS D1.1 analogue designed for the welding of stainless steel wrought and cast shapes and plates. The most noticeable feature of D1.6 is the allowance of prequalified Welding Procedure Specifications (WPSs) for the austenitic stainless steels. This exemption from qualification testing is based on considerable experience with the most

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To be referenced as a supporting document for an SWPS, a PQR received from an industry or government agency must be qualified and documented in accordance with one of the nationally recognized codes or specifications such as AWS D1.1 through AWS D1.6, AWS D15.1, AWS D14.1 through AWS D14.6, ASME Boiler and Pressure Vessel Code, Section IX ...

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